



Technical Bulletin

PL2024-02

Python No Braze Fitting Statement

Python No Braze Fittings (66xx series) can ONLY be used to connect to swaged wrought ACR grade A copper pipe.

Spin bit tools and rotating press tools are the ONLY recommended swaging tools to use to ensure a consistent uniform swage joint.

The Python No Braze Fitting CANNOT be used on any previously brazed connection joint that has been disconnected due to the potential braze residue that could cause an interference with the fitting. If the brazed connection joint section of the pipe is a wrought ACR grade A copper pipe, the brazed connection joint can be removed, and the remaining pipe can then be swaged for the Python No Braze Fitting connection to be made.

The Python No Braze Fitting is NOT designed for use to connect to accessory components in the system (i.e.: VRF Separation tubes, header or branch boxes, filter driers). Python No Braze Fittings are NOT approved to be used to connect directly to braze on filter driers.