

## Python Bend Tool Size Guide Technical Bulletin TBPL2022-02 November 1, 2022

Python Pipe Size	Bend Tool Size	Bend Tool Type
1/4"	1/2"	Rachet or Lever
3/8"	1/2"	Rachet or Lever
1/2"	5/8″	Rachet or Lever
5/8″	3/4"	Rachet or Lever
3/4"	7/8″	Rachet or Lever
7/8″	1″	EMT or Lever

Rectorseal EasyBend Line Set benders can also be used to bend both insulated and non-insulated Python line sets. This product can be used size for size given the fact that this is an ID style pipe bender.

The  $\frac{1}{4}$ ",  $\frac{3}{8}$ ",  $\frac{1}{2}$ ",  $\frac{5}{8}$ ", and  $\frac{3}{4}$ " sizes can be bent by hand into swooping 90° bends, with a rachet tube bender (as shown below), or a bent by a lever arm tube bender.



## 7/8" Python Pipe

- The U and L shape pipe section was bent with the Imperial 1" lever arm pipe tube bender.
- The swooping 90° bend was bent by hand by standing on the leading end of the pipe and lifting the pipe upward.



Imperial 1" Lever Tube Bender



